

Life Fitness Model 97Ti, 95Ti, 93T, 97Te, and 95Te Treadmills

How To... Adjust Striding Belt Tracking

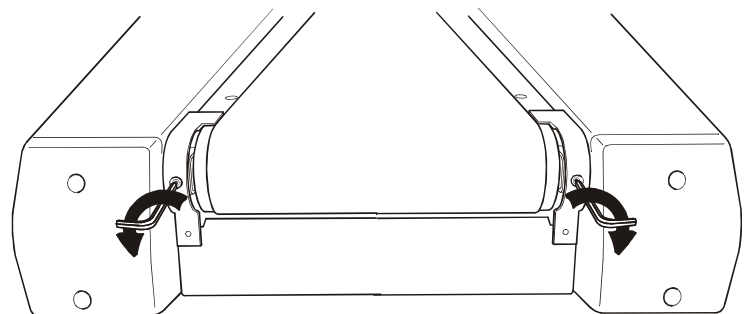
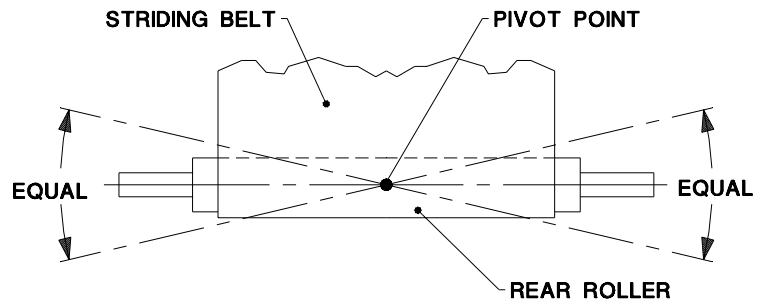
Special Service Tools Required: NONE

IMPORTANT: It is **CRITICAL** that the treadmill be correctly leveled prior to any tracking adjustments. An unstable unit can cause Striding Belt misalignment. To level and stabilize the unit, refer to instructions on "How To...Replace The Leveler Assembly" in this section.

1. After the treadmill has been installed and leveled, the belt must be checked to confirm proper tracking.
2. Turn the unit ON and set the main motor speed to 2.5 mph.

NOTE: Refer to SYSTEM TEST MENU for Main Motor Test selection and SPEED AUTOMATIC MODE on how to set its speed in Section 2 of this manual.

3. With the belt operating at specified speed, note its tracking. If the belt moves to the right, turn the right tensioning bolt 1/4 turn counterclockwise to bring the belt back to center. If the belt moves to the left, turn the left tensioning bolt 1/4 turn clockwise and then turn the right tension bolt 1/4 turn counterclockwise to bring the belt back to center.



If the STRIDING BELT has moved to the **right**, turn the right TENSION BOLT 1/4 turn clockwise and the left TENSION BOLT 1/4 turn counterclockwise to start the STRIDING BELT tracking back to the center of the REAR ROLLER.

If the STRIDING BELT has moved to the **left**, turn the left TENSION BOLT 1/4 turn clockwise and the right TENSION BOLT 1/4 turn counterclockwise to start the STRIDING BELT tracking back to the center of the REAR ROLLER.

4. Repeat this adjustment until the Striding Belt appears centered between rollers. Allow the unit to operate for several minutes to see that the belt remains centered.

NOTE: During the adjustment above, DO NOT exceed one full turn of the Adjusting Screws in either direction.